

FEFCD
Corrugated Packaging

The FEFCO code is the internationally recognised system for the classification of corrugated board packaging designs. It contains designs of the most common box types with a code number attached to each design, simplifying the identification process.

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The digital version of this document has interactive links to help locate the right design quickly. Use the table of contents to get to each code series, by clicking the miniature image (s) in the overview.

The small Fefco logo on each page will lead back to the content page. The number in the top right corner will lead back to the code overview.

# FEFCD <br> Corrugated Packaging 

## FEFCO Code - Design style library for corrugated board products

The first Code was developed in the 1960's by FEFCO and ESBO (formerly ASSCO) as a numerical code system for corrugated boxes to avoid confusion when communicating in different languages. This is the 12th edition of the Code, extended with new developments.

As corrugated boxes continuously develop it is impossible to describe all of them in this catalogue. Other styles, together with custom designs to meet specific requirements, are always possible.

References to this Code may be used in orders, specifications or publications. Any additions or modifications are allowed only though FEFCO.

SYMBOLS USED IN DRAWINGS
AND COMPUTER SYSTEMS

DRAWING SYMBOL DESCRIPTION
CUTS, SCORES, SLITS ETC.

|  | contours of erected cases or cutting lines of case blanks |
| :---: | :---: |
|  | crease lines |
|  | partial cut lines |
| - - - - - - - - | perforation lines |
| (4]m | tape lines |
|  | tearaway lines |

## CASE DIMENSIONS

All dimensions are expressed as internal dimensions in mm as follows:

## Length (L) x Width (W) x Height (H)

Length (L): Longer dimension at the opening
Width (W): Shorter dimension at the opening
Height (H): Dimension from the top of the opening to the base
Variable (v): A variable dimension defined by the design attributes

The dimensions $\mathrm{L}, \mathrm{W}, \mathrm{H}$ and v are specified in each description of the case construction, for some designs the numerical value of W can exceed the numerical value of L . Dimensions should be measured under standard climatic conditions $\left(23^{\circ} \mathrm{C}\right.$ and $50 \% \mathrm{RH}$ according to the standard EN 20187), on the flat blank from the centre of crease bearing the thickness of the material in mind.

For cases with overlapping outer flaps the length of the area of overlapping (o) should be given as a fourth measurement after an oblique stroke, i.e.
$355 \times 205 \times 120 / 40 \mathrm{~mm}$
(L) (W) (H) (o)

## SHEET DIMENSIONS

Unless otherwise specified, the dimensions of a corrugated sheet are expressed in mm as follows:

## 1st dimension $\times 2$ nd dimension <br> 1st dimension - along the flute glue lines <br> 2nd dimension-across the flute glue lines

## STYLE VERSIONS

Several case types may have derived versions without the necessity to create a new style. In this case a suffix should be added to the basic style number, separated by a dot.

Example: 0201.2
A version may be unique to individual manufacturers.

## STYLES AND THE MANUFACTURERS JOINT

The drawing style layouts as shown in this Code may need to be rearranged depending on the manufacturer's chosen joint. Some styles may have a manufacturer's joint which may be glued, stitched or taped. A glued or stitched joint may have an extension to either the short or the long panel. The standard suffix can be added to the code name to determine "G" for glued and "S" for stitched box, e.g. 0201-G.

Panel configurations may be visualized in alternate ways to suit manufacturing capability. Jointing seams may be positioned on the left or right hand side of any style, which may be a long or short panel. Any jointing panel may be extended above and/or below the standard depth configuration of a jointed style.

Example: 0201


Taped joint


Glued or stitched joint


This applies to all designs in this Code.

## COMBINATIONS OF STYLES

The construction styles shown are of the basic types of corrugated cases. If the ultimate construction is a combination of two or three basic models, e.g. flap arrangements, they may also be described as follows:

Top flaps as 0204, Bottom flaps as 0215
0204


## 0215



0204/0215


This type may also be described as 0204/0215 (Top flaps/Bottom flaps).

## MANUAL OR AUTOMATED ERECTION

Each design style includes one of the following indications:

M: usually manual erection
A: usually automated erection
M/A: can be either manual or automated erection

These indications are based on current practice and are intended to give additional information for specifications and users. Some manually erected cases can be closed automatically (e.g: 0216 or 0712 ).

## Description of the basic style series

THE TERMS BOX, CONTAINER AND CASE ARE INTERCHANGEABLE

## GENERAL REMARK

Please note, that several case designs contained in the Code under a specific number could also be classified under other basic style series.

## 01 - Commercial rolls and sheets

## 02 - Slotted boxes

Slotted boxes consist of basically one piece with a glued, stitched or taped manufacturers joint and top and bottom flaps. They are shipped flat, ready to use and require closing using the flaps provided.

## 03 - Telescopic boxes

Telescopic boxes usually consist of more than one piece (e.g. top and bottom) and they fit over each other.

## 04 - Folder boxes and trays

Folder boxes and trays are usually made from one piece of board. The bottom of the box is hinged to form two or all side walls and the cover. Locking tabs, handles, display panels, etc. can be incorporated in some designs.

## 05 - Slide boxes

Slide boxes consist of several pieces of liners and sleeves sliding in different directions into each other. This group also includes outside sleeves for other cases.

## 06 - Rigid boxes

Rigid boxes consist of two separate end pieces and a body that require stitching or a similar operation before they can be used.

## 07 - Ready-glued cases

Ready-glued cases consist of basically one piece, are shipped flat and ready to use by simple assembly.

## 08 - Retail and e-commerce packaging

Retail and e-commerce packaging category shows the typical styles used for Point of Sale (POS) displays and trays as well as styles for the online trade.

## 09 - Interior fitments

Interior fitments such as inside liners, pads, partitions, dividers, etc. whether integrated in the box design or as separate items. Any shown number of panels is arbitrary and may be increased or decreased as required.

WRITING OF THE STYLE CODE

FULL CODE: XXXX.XXXX

STYLE
XXXX

The standard recognised shape/design from this code.

STYLE VERSION . XXXX

The version number to differentiate the variation from the standard design (corresponding to an individual drawing or CAD/CAM library).

## Closure of boxes

## Coding of interior fitments

Correct and effective closure of the packaging is as important as the packaging construction itself.

The following methods of closures are possible either singly or in combination:

- by gluing, cold or hot
- by taping
- by interlocking
- by stitching


## CLOSING BY TAPING

This can be done according to the examples shown.


## CLOSING BY STITCHING

This can be done according to the examples shown.


The following range of interior fitments can be coded depending on the number of panels used, in any combination of shapes (for computer systems).

| NUMBER OF PANELS |  | CODE |
| :---: | :---: | :---: |
| 2 | $>$ | 0982 |
| 3 | $>$ | 0983 |
| 4 | $>$ | 0984 |
| 5 | $>$ | 0985 |
| 6 | $>$ | 0986 |
| 7 | $>$ | 0987 |
| 8 | $>$ | 0988 |
| 9 | $>$ | 0989 |
| 10 | $>$ | 0990 |
| 11 | $>$ | 0991 |
| 12 | $>$ | 0992 |
| 14 | $>$ | 0993 |
| 15 | $>$ | 0994 |
| 16 | $>$ | 0996 |
| 17 |  | 0998 |
| 18 |  |  |
| 19 |  |  |



0982/0999
M

## List of <br> NEW designs

| $\overline{400}$ | $\overline{700}$ |
| :--- | :--- |
| 0407 | 0702 |
| 0414 | 0704 |
| 0418 | 0705 |
| 0425.1 | 0706 |
| 0427.1 | 0707 |
| 0435.1 | 0708 |
| 0436.1 | 0709 |
| 0436.2 | 0710 |
| 0438 | 0719 |
| 0439 | 0720 |
| 0449.1 | 0721 |
| 0451.1 | 0722 |
| 0459.1 | 0723 |
| 0461 | 0724 |
| 0462 | 0725 |
| 0463 | 0726 |
| 0464 | 0727 |
| 0465 | 0728 |
| 0466 | 0730 |
| 0469 | 0740 |
| 0474 |  |
| 0475 |  |
| 0476 |  |
| 0481 |  |
| 0482 |  |
| 0483 |  |
| 0484 |  |
| 0485 |  |


| $\overline{800}$ |  | $\overline{900}$ |
| :--- | :--- | :--- |
| 0801 | 0853 | 0912 |
| 0802 | 0854 | 0936 |
| 0803 | 0858 | 0937 |
| 0804 | 0859 | 0938 |
| 0808 | 0860 | 0939 |
| 0809 | 0861 | 0952 |
| 0815 | 0865 | 0953 |
| 0816 | 0866 | 0954 |
| 0817 | 0870 | 0955 |
| 0818 | 0871 | 0960 |
| 0819 | 0872 |  |
| 0825 | 0873 |  |
| 0826 | 0874 |  |
| 0830 | 0880 |  |
| 0831 | 0881 |  |
| 0832 | 0882 |  |
| 0833 | 0885 |  |
| 0834 | 0886 |  |
| 0840 | 0887 |  |
| 0841 |  |  |
| 0842 |  |  |
| 0843 |  |  |
| 0845 |  |  |
| 0846 |  |  |
| 0847 |  |  |
| 0848 |  |  |
| 0849 |  |  |
| 0850 |  |  |
| 0851 |  |  |
| 0852 |  |  |

## COMMERCIAL ROLLS <br> AND SHEETS



0100



0100



0112
new

0123
new


0113
NEW


0130
new


## 0100



## 0110



## 0111

NEW
L



## 0112

| L |  |
| :---: | :---: |
| $\leq$ |  |
| ふ |  |
| $\lesssim$ |  |

NEW


## 0113



## 0119

NEW
L

| $\leq$ |
| :---: |
| ふ |
| $\vdots$ |
| ¢ |
| ¢ |



## 0121

NEW


## 0122



## 0123

NEW


## 0129



## 0130



## SLOTTED BOXES

Slotted boxes consist of basically one piece with a glued, stitched or taped manufacturers joint and top and bottom flaps.
They are shipped flat, ready to use and require closing using the flaps provided.


FEFCO


0205 M/A


0210 M


0216 M


0221 M
NEW


0228 M/A


0206 M/A


0211 M


0217 M


0222 M
NEW


0229 M



0207 M


0212 M/A


0218 M


0225 M

0229.1 M

NEW



0208 м


0214 M


0219 M
NEW


0226 M


0230 M/A



0209 M/A


0215 M


0220 M
NEW


0227 M


0231 M/A



0242 м
new


## 0200 м/А



## 0201 м/a



## 0202 м/А



## 0203 м/А



0204 M/A


## 0205 M/A



## 0206 M/А



0207 м


## 0208 м



## 0209 м/А



## 0210 м



## 0211 M



## 0212 м/A



## 0214 м



## 0215 м



## 0216 м



## 0217 м



## 0218 м



## 0219 м



0220 м


0221 M
NEW


0222 м


0225 м


0226 м


0227 м


0228 M/A


0229 м


## 0229.1 м



## 0230 м/А




## 0231 м/А



0232 м


0233 м


## 0233.1 м

NEW


## 0240 м



## 0241 м



0242 м


## TELESCOPIC BOXES

Telescopic boxes usually consist of more than one piece (e.g. top and bottom) and they fit over each other.


FEFCO


0306 M/A


0312 M/A


0321 M


0331 M/A



0307 M


0313 M/A


0322 M


0350 A



0308 м


0314 M


0323 M


0351 M/A



0309 M


0319 M/A
NEW


0325 M/A


0352 M/A



0310 M/A


0320 M/A


0330 M/A


0360 M
NEW


## 0300 м/А



## 0301 м/a



0302 м



## 0304 м



## 0306 м/А



## 0307 м



## 0308 м



## 0309 м



## 0310 M/A





## 0312 M/A



## 0313 M/A



## 0314 м



## 0319 M/A



## 0320 м/А



## 0321



0322 м


## 0323 м



## 0325 M/A



## 0330 m/A



## 0331 м/A



## 0350 A

|  |  |  |  |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |



0351 m/A


## 0352 M/A




## 0360 м



| I | $\vdots$ | $\vdots$ |
| :--- | :--- | :--- | :--- | :--- | :--- |



## 0400

## FOLDER BOXES AND TRAYS

Folder boxes and trays are usually made from one piece of board. The bottom of the box is hinged to form two or all side walls and the cover. Locking tabs, handles, display panels, etc. can be incorporated in some designs.


| 0400 | 0401 | 0402 | 0403 | 04 |
| :--- | :--- | :--- | :--- | :--- |



0405 M


0411 M/A


0416 M


0423 M/A


0427 M


0418 M
NEW


0424 M/A

0427.1 M
new
0428 M



0409 M/A


0414 M


0421 M/A

0425.1 M/A NEW


0429 M



0410 M/A


0415 M/A


0422 M/A


0426 M


0430 M/A


0435.1 M/A

## new



0438 A
NEW


0443 M


0448 M

0451.1 M

NEW



0436 M


0439 M
new


0444 M


0449 M


0452 A


$0436.1_{\text {A }}$
New


0440 A


0445 M

0449.1 M
new


0453 A


0436.2 A

NEW


0441 A


0446 A


0450 M


0454 M



0437 M


0442 M


0447 M


0451 M


0455 м


0456 м


0460 A


0465 M

## new



0472 M


0480 A


0485 м
NEW



0458 м
0459 A
0459.1 ${ }_{\text {A }}$

NEw


0470 M


0475 M
NEW


0483 A
NEW


0464 M
NEW

0476 м


0484 M
NEW


0471 M


## 0400 m




## 0401 м



## 0402 м



0403 м


## 0404 м



## 0405 м



## 0406 a



0407 м
NEW


## 0409 M/A



## 0410 м/A



## 0411 m/А



## 0412 M



## 0413 M/A



## 0414 м

NEW


## 0415 M/A



## 0416 м



## 0418 м



NEW


## 0420 м/А



## 0421 M/A



## 0422 м/А



## 0423 м/А



## 0424 м/A



## 0425 m/A



### 0425.1 M/A



NEW


0426 м


0427 м


## 0427.1 м

NEW


0428 м


0429 м


## 0430 м/А



## 0431 м



0432 м


## 0433 м



0434 A


## 0435 M/A



### 0435.1 M/А



## 0436 м



## $0436.1_{\text {A }}$



Tabs and slots should conform with the FEFCO Common Footprint Ouality (CFO) Standard. The CFO requirements and the stamp can be downloaded from FEFCO website.

NEW


### 0436.2 A



Tabs and slots should conform with the FEFCO Common Footprint Quality (CFO) Standard. The CFO requirements and the stamp can be downloaded from FEFCO website.


## 0437 м



## 0438 a



## 0439 м



0440 A


## 0441 A



## 0442 M



0443 м


## 0444 м



## 0445 м



## 0446 a



## 0447 м



## 0448 м



## 0449 м



## 0449.1 м

NEW


## 0450 м



## 0451 м



## 0451.1 м

NEW


## 0452 А



## 0453 A



## 0454 м



## 0455 м



## 0456 м



## 0457 м



## 0458 м



## 0459 A



### 0459.1 A

NEW


## 0460



## 0461 м/А

NEW


## 0462 м

NEW


## 0463 м

NEW


## 0464 м



## 0465 м



## 0466 м

NEW


## 0469 м

NEW


## 0470 м



## 0471 м



0472 м


0473 м


## 0474 м



## 0475 м

## NEW



## 0476 м

NEW


## 0480 a



## 0481

NEW


## 0482 м

NEW


## 0483 А

NEW


## 0484 м

NEW


## 0485 м

NEW


## SLIDE BOXES

Slide boxes consist of several pieces of liners and sleeves sliding in different directions into each other.
This group also includes outside sleeves for other cases.


0501 м


0510 м


0504 м
0505 м


0511 м


0512 м


0501 м



## 0502 м



## 0503 M




0504 м


| I |  | 1 |  | 1 |  | 1 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| I |  | 1 |  | 1 |  | I |  |
| I |  | I |  | I |  | I |  |
| , |  | I |  | I |  | I |  |
| $\sum$ |  | I |  | I |  | , |  |
| < |  | 1 |  | 1 |  | I |  |
| I |  | I |  | I |  | I |  |
| I |  | I |  |  |  | , |  |
| I | L | I | H | 1 | L | I | H |



## 0505 м



| $i$ |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
| 1 |  |  |  |  |  |
| 1 |  |  |  |  |  |
| 1 |  |  |  |  |  |
| 1 | $r$ |  |  |  |  |
| 1 |  |  |  |  |  |
| 1 |  |  |  |  |  |
| 1 |  |  |  |  |  |
| 1 |  |  |  |  |  |
| 1 |  |  |  |  |  |



0507 м


## 0509 м



0510 м


## 0511 м



## 0512 м



## 0600

## RIGID BOXES

Rigid boxes consist of two separate end pieces and a body that require stitching or a similar operation before they can be used.


0601 A


0608 A


0621 м


0605 А


0615 M/A


0606 A


0616 M/A


0607 А


0620 A


0601


## 0602 А



## 0605 A



0606 н


## 0607 A



## 0608



## 0610 м/A



|  | I |  |  | I |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | I |  |  | I |  |
|  | , |  |  | , |  |
|  | I |  |  | , |  |
|  | I |  |  | I |  |
|  | I |  |  | I |  |
|  | I |  |  |  |  |
|  | , |  |  | , |  |
|  | 1 |  |  | I |  |
|  | I |  |  | I |  |
|  | I |  |  | I |  |
|  | , |  |  | I |  |
|  | 1 |  |  | 1 |  |
|  | 1 |  |  | I |  |
|  | , |  |  | , |  |
| H+ | 1 | W+ | H+ | + | W+ |



## 0615 м/A



## 0616 м/а



0620 A


## 0621 м



READY-GLUED CASES
Ready-glued cases consist of basically one piece, are shipped flat and ready to use by simple assembly.

fefo


0710 M
NEW


0711 M


0715 M


0716 M
0717 M


$$
0718 \text { M }
$$



0721 M
new


0725 M
NEW

NEW
0722 м

NEW

0727 A

NEW


0723 м


0728 м
NEW


0719 M


0704 M
NEW


0709 ल
NEW


0714 M


0724 м


0730 M
NEW



## 0700 м



## 0701 м



## 0702 м



## 0703 м



## 0704 м



## 0705 м

NEW


## 0706 м



0707 м


## 0708 м

NEW


## 0709 м



## 0710 м



## 0711 м



## 0712 м



## 0713 м



## 0714 м



## 0715 м



## 0716 м



## 0717 м



## 0718 м



0719 м


## 0720 м



## 0721



0722 м
NEW


## 0723 M



## 0724 м



0725 м
NEW


## 0726 м



## 0727 А



0728 м
NEW


## 0730 M



## 0740 м



0747 м


## 0748 м



## 0751 м



0752 м


0759 м


## 0761 м



## 0770 м



## 0771 м



## 0772 м



## 0773



## 0774 м



## 0800

## RETAIL AND E-COMMERCE PACKAGING

Retail and e-commerce packaging category shows the typical styles used for Point of Sale (POS) displays and trays as well as styles for the online trade.


FEFCO


0802 M/А
NEW


0819 M

## new



0842 м
NEW


0848 M
NEW


0815 M
new


0825 M
new

0833 M
NEW


0843 M
NEW


0849 M
NEW


0803 M
NEW


0816 M
NEW


0804 m
NEW


0817 M
new


0826 м
new


0834 M
NEW


0845 M
NEW


0850 M
NEW



## 0801 м

NEW


## 0802 M/A



## 0803 M



## 0804 м



## 0808 м



## 0809 м



0815 м


## 0816 м

NEW


## 0817 м



NEW


## 0818 м

NEW


## 0819 м



## 0825 м



0826 м
NEW


## 0830 м

NEW


## 0831 м

NEW



0832 м


0833 м



0834 м


0840 м
NEW


0841 м


## 0842 м



0843 м


0845 м


## 0846 M



## 0847 м

NEW


## 0848 м

NEW


## 0849 м

NEW


## 0850 м

NEW


Design style could vary with multiple number of sides. (vn)


## 0851 M

NEW


## 0852 м



## 0853 м



## 0854 м



## 0858 м

NEW


0859 м


## 0860 м

NEW


## 0861 <br> M



NEW


0865 м

## NEW



## 0866 м

NEW


## 0870 м



## 0871 м

NEW


0872 м


NEW

## 0873 м

NEW


0874 м


## 0880 м



## 0881 <br> M

NEW


0882 м
NEW


## 0885 м



## 0886 м

NEW


0887 м


NEW


## 0900

## INTERIOR FITMENTS

Interior fitments such as inside liners, pads, partitions, dividers, etc. whether integrated in the box design or as separate items. Any shown number of panels is arbitrary and may be increased or decreased as required.


FEFCO

0900 M/A

0905 M/A


0910 M/A


0920 M


0932 M


0937 M
NEW

(
0942 м
0943 м
0944 м
0945 м
0946 м


0947 м


0952 M/A
NEW


0965 м


0972 м



0966 м


0973 M


## 0900 м/А



## 0901 м/А

$\square$


0902 м/А


## 0903 м/А



## 0904 M/A



## 0905 M/A




## 0906 м/А



## 0907 м/А




## 0908 м/А




## 0909 м/А

|  |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |



## 0910 M/A

\begin{tabular}{|c|c|c|c|c|}
\hline $\ulcorner$

W/2 \& H \& W \& H \& W/2 <br>
\hline
\end{tabular}



## 0911 m/A



## 0912 м/А



## 0913 м



## 0914 м



0920 м



0921 м

|  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |
| エ |  |  |  |  |  |  |
| $1 / 2 \mathrm{~L}$ | w | $1 / 2 \mathrm{~L}$ | w | $1 / 2 \mathrm{~L}$ | w | $1 / 2 \mathrm{~L}$ |



0929 M


0930 м


0931 м


0932 м


## 0933 м



Number of cells
defined by user.

## 0934 м



Number of cells
defined by user.

## 0935 м



Number of cells
defined by user.

0936 м
NEW


## 0937 м

NEW


0938 м


0939 м
NEW



## 0940 м




## 0941 м





$\square \square$


WW

## 0944 м





## 0945 м

|  | 1 | 1 |  | I |  | I |  | I | I |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 | 1 |  | I |  | I |  | I | I |
|  | I | I |  | I |  | I |  | I | I |
|  | I | I |  | I |  | I |  | I | I |
|  | I | I |  | I |  | I |  | I | I |
|  | I | I |  | I |  | I |  | I | I |
|  | I | I |  | 1 |  | I |  | I | 1 |
|  | 1 | I |  | 1 |  | I |  | I | I |
|  | 1 | 1 |  | I |  | I |  | I | I |
|  | I | I |  | I |  | I |  |  | I |
| $\ulcorner$ | I | I |  | I |  | I |  | I | I |
|  | I | I |  | 1 |  | I |  | I | I |
|  | I | I |  | I |  | I |  | I | I |
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|  | I | I |  | I |  | ' |  | ! | I |
|  | I | I |  | 1 |  | I |  | , | , |
|  | I | , |  | I |  | I |  | I | I |
|  | I | I |  | I |  | I |  | I | I |
|  | I | I | H | I | W | 1 | H | I | 1 |



0946 м

|  |  |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |



## 0947 м




0948 м



## 0949 м

$\square$


0950 м


## 0951 M



## 0952 м/А

NEW


## 0953 M/A



0954 м
NEW


## 0955 м

NEW


## 0960 м

NEW


## 0965 м

|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| $\ulcorner$ |  |  |  |  |
|  |  |  |  |  |
| W |  |  |  |  |
|  |  |  |  |  |
|  |  | W | W | W |



## 0966 м



## 0967 м




0970 м



## 0972 м



## 0973 м



0974 м


## 0975 M



## 0976 м



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